

The Future of Work in a Digital Environment

Purdue Spring 2019 Digital Enterprise Symposium

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- Supports policies driving global, innovation-based economic growth.
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A Policymaker's Guide to Smart Manufacturing

BY STEPHEN J. EZELL

The digitalization of manufacturing will transform how products are designed, fabricated, serviced, and used, producing tremendous economic and consumer benefits, while changing the global landscape of manufacturing competition.



Why Manufacturing Digitalization Matters and How Countries Are Supporting It

BY STEPHEN EZELL | APRIL 2018

The digitalization of manufacturing is changing how products are designed, fabricated, used, and serviced, just as it's transforming the operations, processes, and energy footprint of factories and supply chains.

The Digitalization of Modern Manufacturing

Whether it's called "Industry 4.0," as in Europe, the "Industrial Internet of Things (IIoT)," as in the United States, or just "smart manufacturing," the application of information and communication technology (ICT) to every facet of manufacturing is in the midst of reshaping modern manufacturing.¹ This digitalization of manufacturing is changing how products are designed, fabricated, used, operated, and serviced post-sale, just as it's transforming the operations, processes, and energy footprint of factories and the management of manufacturing supply chains.² This convergence of digital technologies with manufacturing industries also promises to recast the landscape of global manufacturing competition.

INFORMATION TECHNOLOGY & INNOVATION FOUNDATION | APRIL 2018

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Ten Principles to Guide the Trump Administration's Manufacturing Strategy

BY ROBERT D. ATKINSON AND STEPHEN EZELL | JANUARY 2017

Nothing should be clear in the wake of the election, it is that President Trump is serious about growing U.S. manufacturing. But while he has shed the economic news with his comments warning companies of job losses and his involvement in the deal that led Carrier to move 800 manufacturing jobs that were previously headed to Mexico, his words and actions have largely elicited derision from commentators and analysts. Their dismissive responses have ranged from "this is totally trivial" to "it will never work," "picking nits," "only reduces economic welfare," and "we shouldn't care about manufacturing, anyway." Emblematic of this widespread pundit opinion is President Trump's pronouncements have been nonsense, or worse, as school professor Stephen Kobrin writes, "What happens when you realize they've been taken?" In other words, the consensus is that the president is pulling a fast one on ignorant and credulous voters.

Trump has provided little substantive guidance for the incoming administration's industrial and effective U.S. manufacturing strategy should look like. On one hand, it isn't surprising: the Washington establishment and the broader neoclassical economists have no real idea what to do other than fall back on market measures such as reforming the tax code, training workers, and building infrastructure. Nor do they even offer an analysis of what has happened to U.S. manufacturing.

INFORMATION TECHNOLOGY & INNOVATION FOUNDATION | JANUARY 2017

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Manufacturing Digitalization: Extent of Adoption and Recommendations for Increasing Penetration in Korea and the U.S.

BY STEPHEN J. EZELL, ROBERT D. ATKINSON, DR. INCHUL KIM, AND JEAHAN CHO | AUGUST 2018

Whether it's called "Industry 4.0," as in Europe, the "Industrial Internet of Things (IIoT)," as in the United States, or simply "smart manufacturing," information and communication technology (ICT) is in the midst of reshaping modern manufacturing.¹ This digitalization of manufacturing will transform virtually every facet of modern manufacturing, from how products are researched, designed, fabricated and produced, distributed, and consumed to how manufacturing supply chains integrate and factory floors operate.² But it's still early days in the smart manufacturing revolution: for instance, 77 percent of small U.S. manufacturers still lack plans to implement Internet of Things applications over the next three years. This report examines the extent of smart manufacturing adoption by U.S. manufacturers and offers policy recommendations to increase smart manufacturing penetration in the United States, Korea, and beyond.

Smart manufacturing enables manufacturers to converge the physical and digital world by combining sophisticated hardware with innovative software, sensors, connectivity, and massive amounts of data and analytics to produce smarter products, more efficient processes, and more closely linked customers, suppliers, and manufacturers.³ The digitalization of modern manufacturing holds the potential not only to restore once-stagnant manufacturing productivity growth, but also to reshape the landscape of global manufacturing, bolstering the competitiveness of the most innovative and most rapidly technology-adopting companies while eroding the advantage of enterprises—and nations—that have been slow to adopt.

INFORMATION TECHNOLOGY & INNOVATION FOUNDATION | AUGUST 2018

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International Benchmarking of Countries' Policies and Programs Supporting SME Manufacturers

BY STEPHEN J. EZELL AND DR. ROBERT D. ATKINSON

SEPTEMBER 2011

Today's Presentation

- 1 Digitalization Transforming Modern Economy & Manufacturing
- 2 Digital Content of U.S. Jobs Rising; But Digital Skills Lagging
- 3 Public/Private Approaches to Address the Digital Skills Challenge

What Is Digitalization?

Digitalization is the process of employing digital technology and data to transform business operations and create value.



Source: Mark Muro, "Get With The Program: Digitalizing America's Advanced Manufacturing Sector"

Increasingly Digitalized Global Economy

- Digital economy accounts for 25% of global GDP.
- 50% of all value created in the global economy will be created digitally over the next decade.
- Value of international data flows has surpassed value of international merchandise trade.
- Digital services account for 25% of inputs in U.S. manufacturing; 40% for autos.



Sources: Accenture, "Digital Disruption: The Growth Multiplier"; McKinsey Global Institute, "Digital Globalization: The New Era of Global Flows"

“Digitally Enabled” at Each Step of Modern Manufacturing

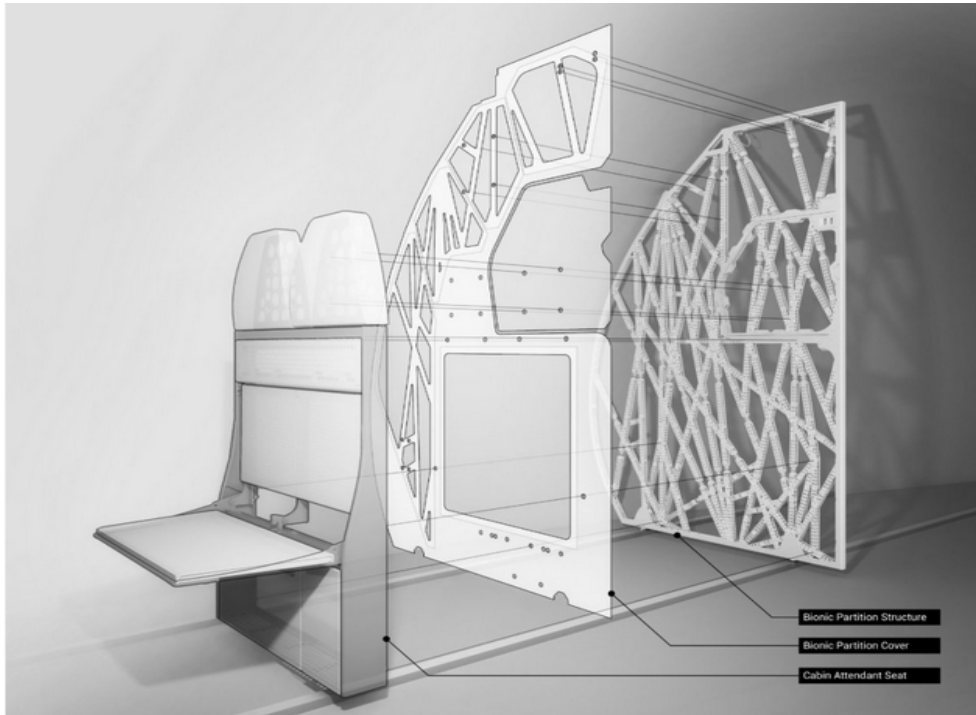
1. Product Design
2. Fabrication and Assembly
3. Factory Integration
4. Supply Chain Integration
5. Product Use and Consumption



Source: ITIF, “Why Manufacturing Digitalization Matters and How Countries Are Supporting It”

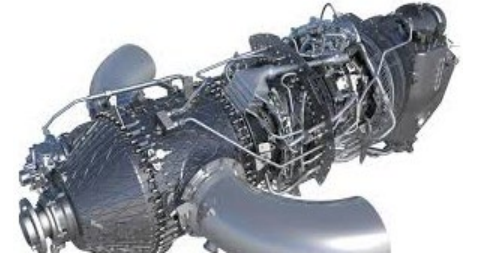
Product Design

- Today's CAD software leverages generative design techniques to herald a new era of how products get designed.



Fabrication and Assembly: 3D Printing & Robotics

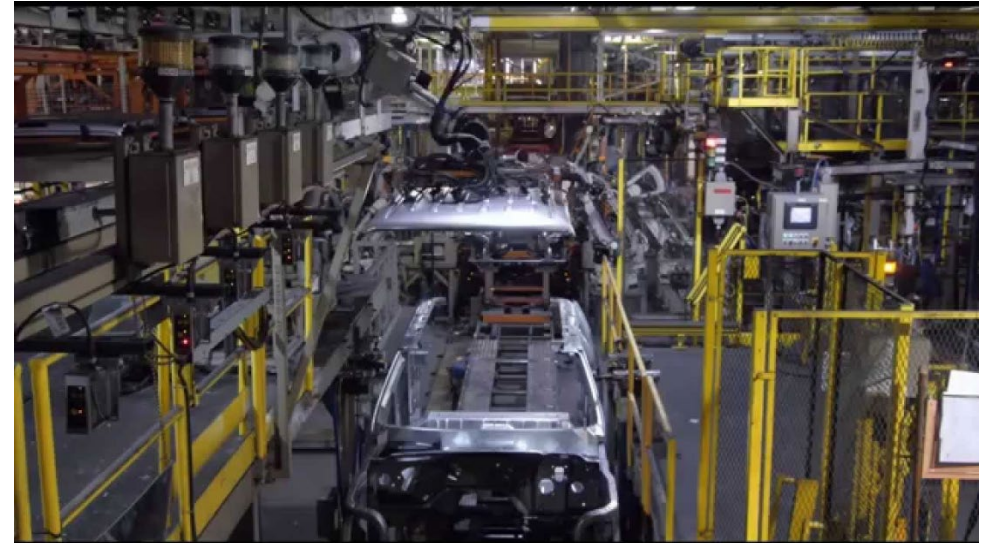
- 3D printing expected to impact up to 42% of production in U.S. aerospace, automotive, and medical devices sectors.
- Human-robot interactions in automotive plants are 85% more productive than either humans or robots working on their own.
- “We’re moving away from trying to maximize automation, with people taking a bigger part in industrial processes again.”
 - Markus Schaefer, Head of Global Production Planning, Mercedes



Markus Schaefer

Factory Integration

- Sensor-enabling equipment generates a comprehensive, real-time view of the status of machines, work cells, and systems.



Supply Chain Management

- Real-time visibility into every machine making every component across supply chains.

Suppliers to the new BMW i8

ONE-WAY CLUTCH - 6 SPEED AUTOMATIC TRANSMISSION
BORGWARNER

COOLING FAN MODULE (TIER 2)
JOHNSON ELECTRIC

ENGINE & GEARBOX BRACKETS
FEMALK

FRONT BRAKE CALIPER
BREMBO

SOUND DEADENERS
FAIST CHEMTEC

PEDAL SENSORS
HELLA

ELECTRO-COAT
PPG INDUSTRIES

LASER LIGHT
OSRAM

FRONT GRILLE
SOLE SPA

STEERING WHEEL
TAKATA

SHOCK ABSORBERS
THYSENKRUPP

TIMING DRIVE SYSTEM
INIS

GRILL SHUTTER ACTUATORS
BROSE

GEAR SHIFT ACTUATOR (TIER 2)
NIDEC MOTORS & ACTUATORS

HEATING/COOLING/TURBOCHARGER LINES
CONTITECH



Automotive News Europe

ELECTRONIC CONTROL UNITS FOR BATTERY MANAGEMENT
PREH

PORTABLE ELECTRIC VEHICLE CHARGER
DELPHI

RGB LED PUDDLE & ENTRY LAMP
GRUPO ANTOLIN CML

DECOUPLING ELEMENT
TRELLEBORG VIBRAACOUSTIC

BODY CASTING STAMPINGS
MAGNA

FPC-ECU BRUSHLESS
OMRON

LOCKSETS
U-SHIN

TWO SPEED E-AXLE
GKN DRIVELINE

COLD & HOT GASKETS
FEDERAL-MOGUL

GULLWING DOOR STRUTS
STABILUS

CV-JOINTS (HALFSHAFTS)
HIRSCHVOGEL

ELECTRIC MOTOR HOUSING
NEMAK

HYBRID STEEL PRESSURE TANK
MAGNA

TRANSMISSION OIL COOLING MODULE
MAHLE

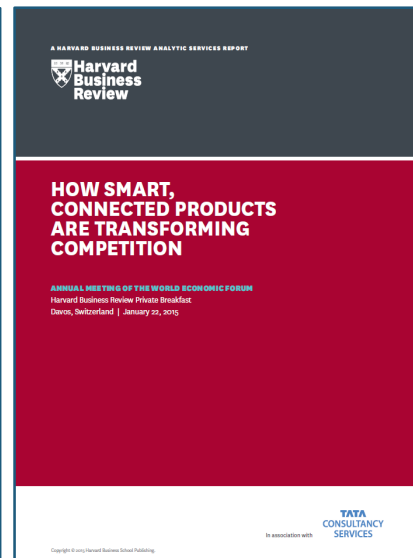
SPECIALITY GASKETS - EXHAUST SYSTEM
ELRINGKLINGER



Digitally Enabled Product Use and Consumption

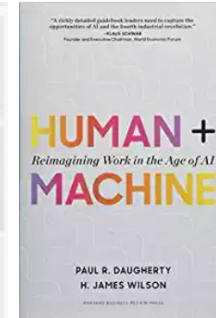
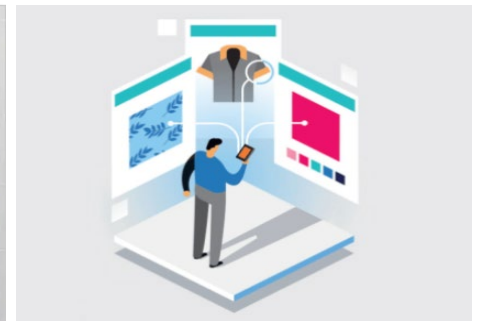
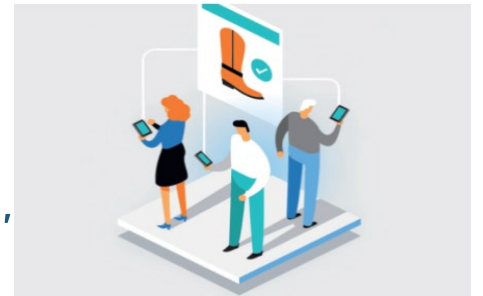
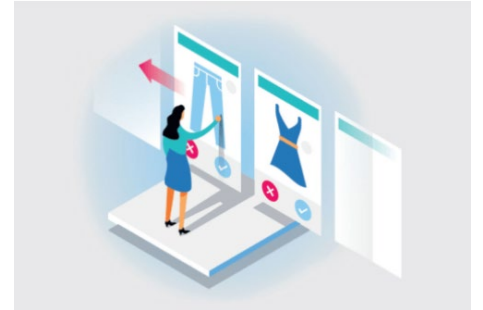
- “Product servicification”: Selling products as services.

E.g., Rolls Royce's “Power by the Hour” model.



Reimagining Workflows to Leverage Humans & Machines

- StitchFix shows how to combine AI with people to create a powerful new business model.
- Delivers personalized clothing based on recommendations co-generated by human stylist and machine learning.
- Structured data (i.e., measurements/surveys) by machines; unstructured data (i.e., Pinterest posts/customers' notes) by stylists.



Sources: Paul Daugherty and James Wilson, *"Human + Machine; Reimagining Work in the Age of AI"*; Fast Company, *"The 50 Most Innovative Companies of 2019"*

Implications for Companies' Digital Transformations

- Digitalization has become a central source of value creation; IT can't be managed as a "cost center" of the business.
- It's not about applying digital to existing processes; it's about using digital to *fundamentally reimagine* existing business processes.
- Companies need formal strategies to get the digital skills they need into their business, and to become "data mature."
- Smart companies build digital platforms allowing partners to make money alongside them.



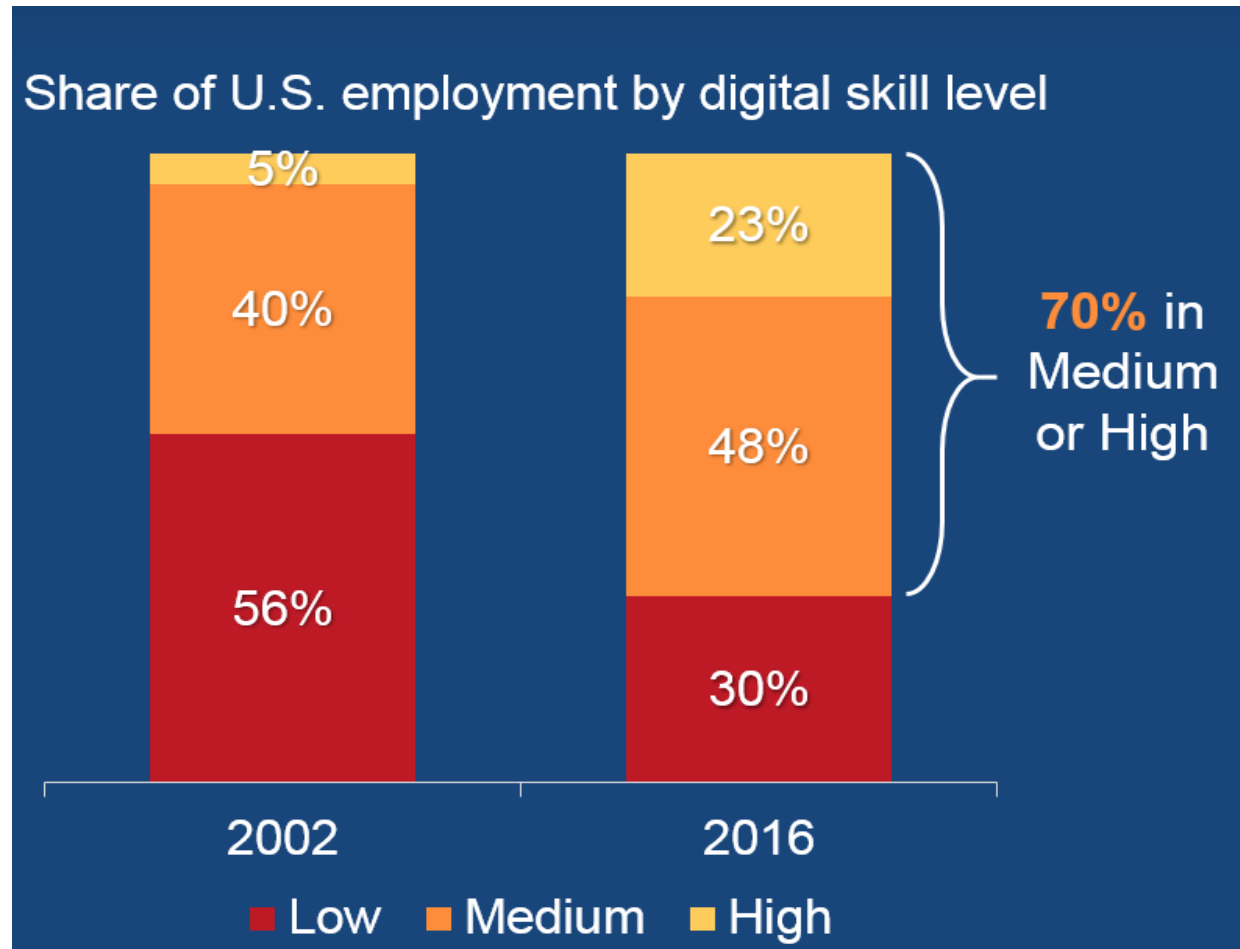
Policy Implications to Spur U.S. Manufacturing Digitalization

1. Expand MEP's use of its "Digital Manufacturing and Design" assessment tool to benchmark SME mfg. digitalization journeys.
2. Launch a "National Manufacturing Digitalization Fund."
3. Introduce more generous incentives to encourage mfg. digitalization: innovation vouchers; "401Ks" for SME manufacturers.
4. **Assist the private sector in solving the digital skills challenge.**

Today's Presentation

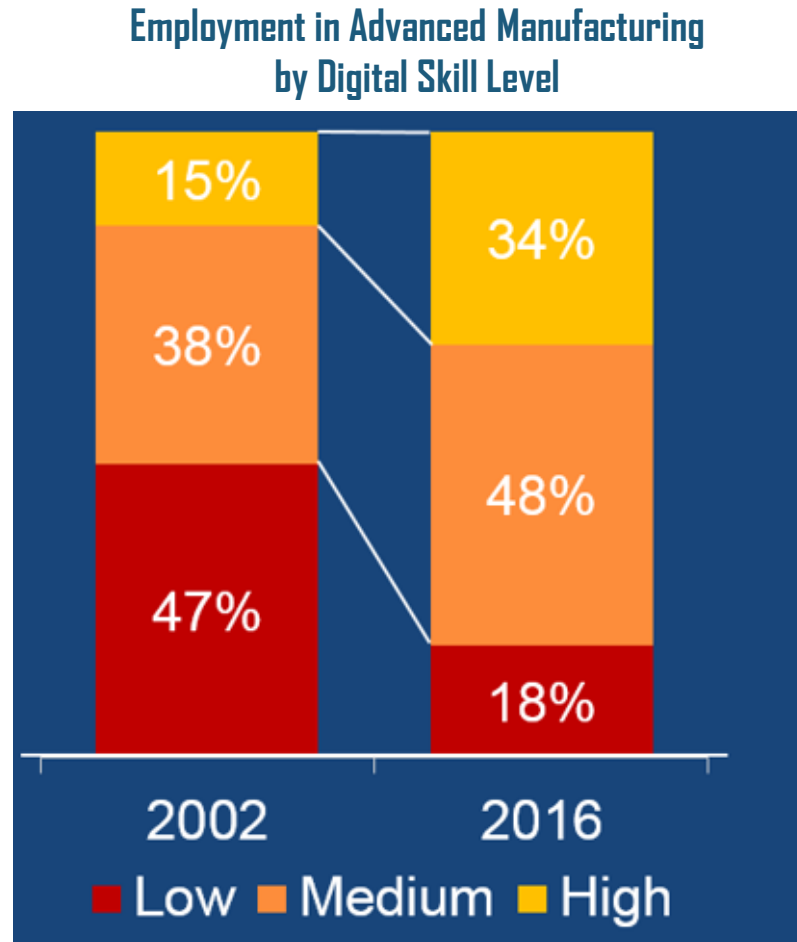
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Digital Skills Content of U.S. Employment Rising Rapidly



Sources: Mark Muro, Sifan Liu, Jacob Whiton, and Siddharth Kulkarni, Brookings Metropolitan Policy Program, "Digitalization and the American Workforce"

Including for Jobs in Advanced Manufacturing



"82% of U.S. manufacturing jobs require a medium to high digital skill level today."

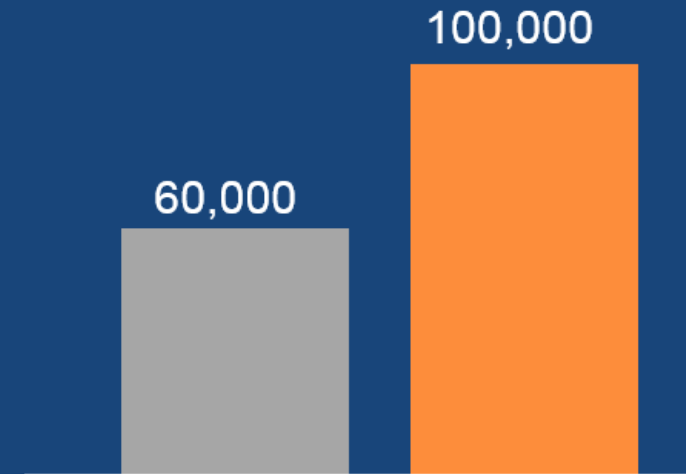
Source: Mark Muro, Sifan Liu, Jacob Whiton, and Siddharth Kulkarni, Brookings Metropolitan Policy Program, "Digitalization and the American Workforce"

Yet U.S. Workforce Faces Critical Digital Skills Gaps

1 in 6

working-age Americans are
unable to use email, web
search, or other basic online tools


Annual computer/IT college
graduates versus U.S. labor market
needs, 2014 - 2024



■ Computer-IT college grads
■ New workers needed in computer-IT industries

Sources: Mark Muro, Brookings Metropolitan Policy Program "Get With the Program: Digitalizing America's Advanced Manufacturing Sector"; OECD; U.S. Bureau of Labor Statistics, 2016

U.S. Manufacturing Workforce Digital Skills Deficiencies

 Skills in which manufacturing employees are most deficient



70%
technology/
computer skills



69%
problem
solving skills



67%
basic technical
training



60%
math skills

- 80% of U.S. manufacturing workers lack key digital skills.
- Mfg. skills gap may leave 2.4 million positions unfilled between by 2028; a potential economic loss of \$2.5 trillion.

Sources: Deloitte and The Manufacturing Institute, "The Skills Gap in U.S. Manufacturing 2015 and Beyond"; "2018 Skills Gap in Manufacturing Study"; Edy Liongosari et al., "Smart Production: Finding a Way Forward: How Manufacturers Can Make the Most of the Industrial Internet of Things"



Leaving Companies' Digital Transformations Stillborn



Companies are making meaningful investments and commitments...

In 2017, companies will spend **\$1.7 trillion** on digital transformation technology alone.

96% of organizations see digital transformation as **critical or important**.

42% of executives say **"digital first"** or **"digital to the core"** is now their company digital business posture.



...but feel like they're struggling.

75% of organizations are **"not very confident"** in their ability to execute a digital transformation.

84% of executives believe that their organizations **do not have the skills and capabilities** to deliver on its digital ambition.

59% of companies are worried that the **laggard pace** of their digital transformation efforts is causing them to **lose ground competitively**.



The roadblock? People.

63% of executives believe their digital transformation efforts are stalled because of **difficulties** in **"changing company culture to be agile."**

39% of executives see **"resistance to new ways of working"** as a primary challenge to digital transformation efforts.

One in five executives secretly believes digital transformation projects are a **waste of time**.

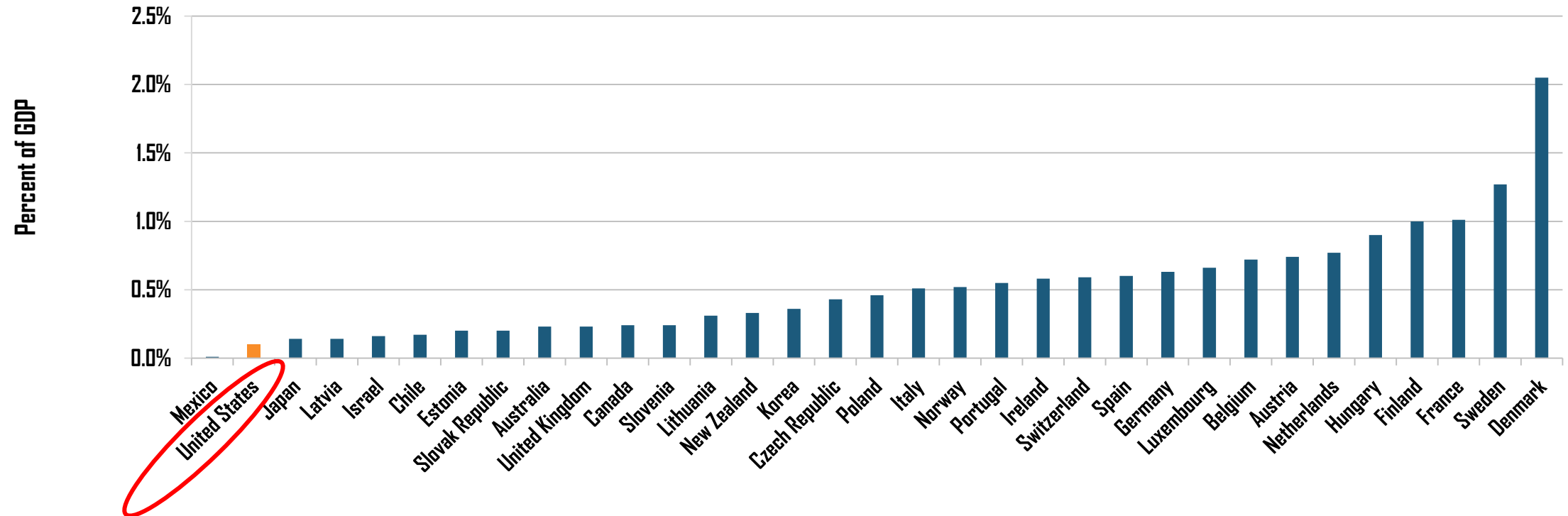
Source: Korn Ferry, "Digital Talent Strategy: The Organizational Structures and Roles of the Digital Future" (March 2018)

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U.S. Underinvesting in Labor Market Skills (Comparatively)

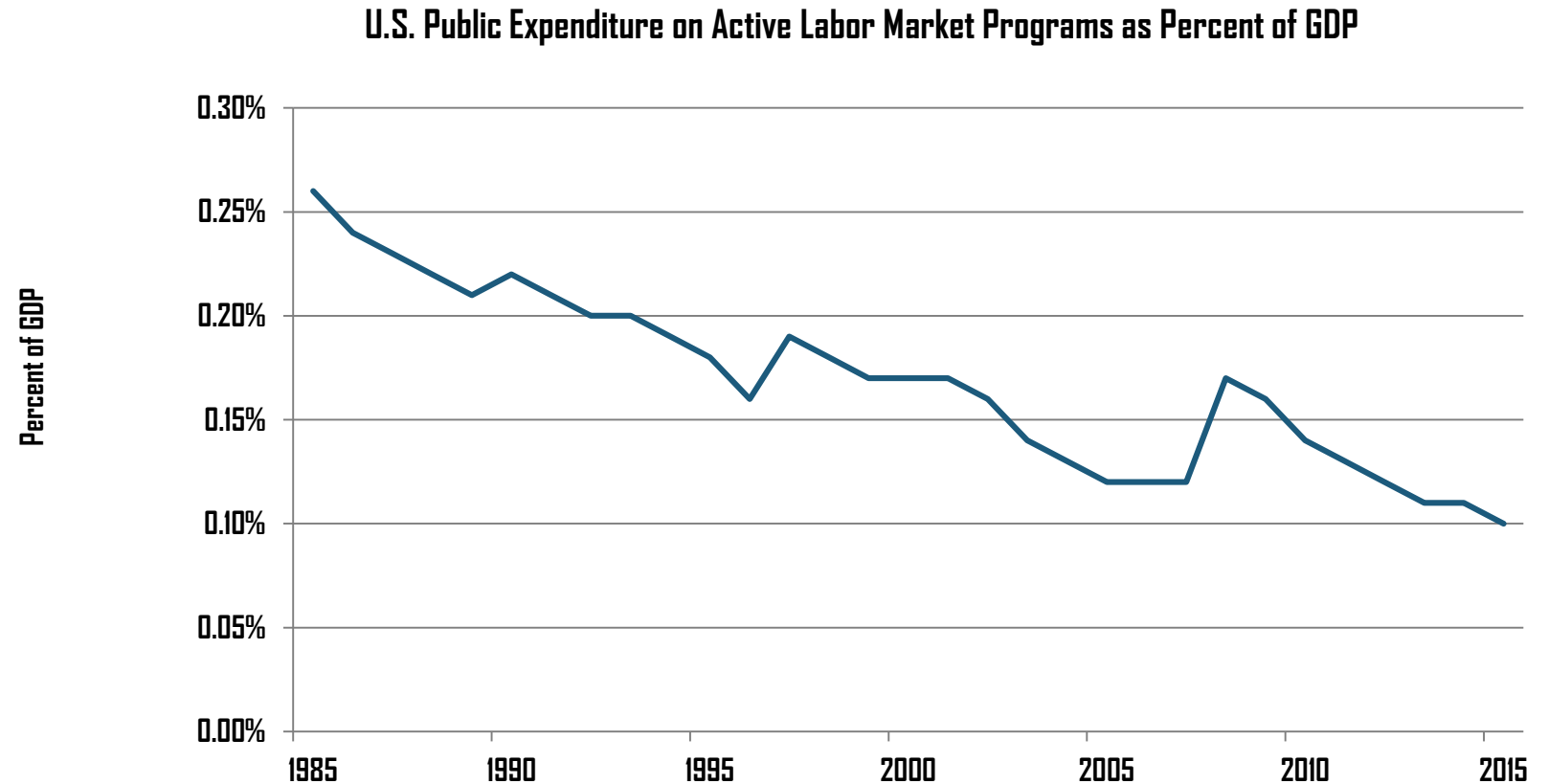
Public Expenditures on Active Labor Market Programs, As Share of GDP, 2015



Source: OECD, "Public Expenditure and Participant Stocks on LMP"

U.S. Underinvesting in Labor Market Skills (Historically)

- Public investment in U.S. workforce training down 50% as a share of GDP over past 30 years.
- Private investment has fallen 30% over last 10 years.



Source: OECD, "Public Expenditure and Participant Stocks on LMP"

Workers Will Increasingly Need New Skills

“Double-deep” employees: Individuals who know both their job—be it accounting, engineering, marketing, and so on—as well as the IT relevant to that job.



David Moschella,
CSC Leading Edge Forum

“Employers want workers with *strong analytical, creative, and adaptive capabilities.*”

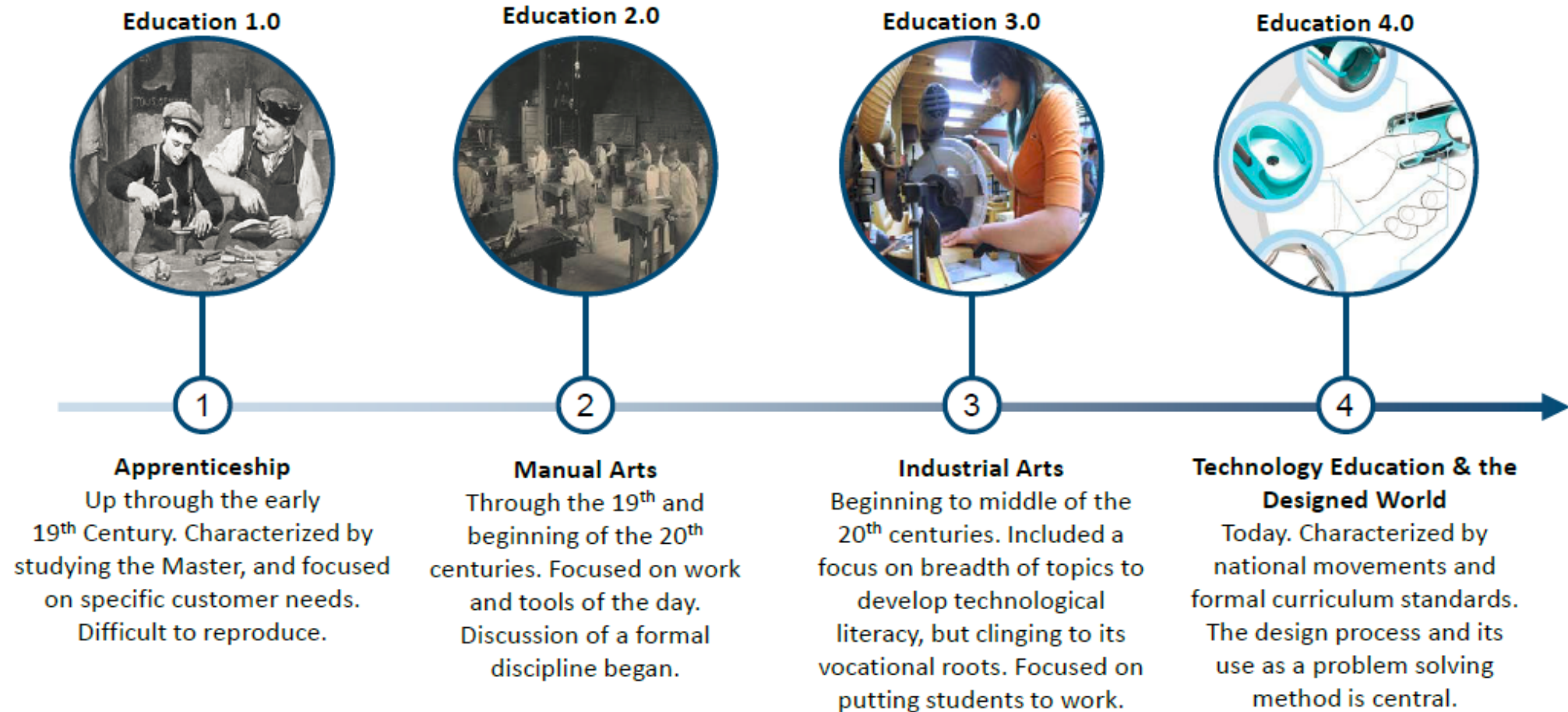
“But the skills employers desire and demand are poorly related to competencies schools teach.”



Manuel Trajtenberg,
NBER

Source: David Moschella: “Seeing Digital”; Manuel Trajtenberg, “AI as the Next GPT: A Political-Economy Perspective,” Working Paper 24245, (2018, Nation Bureau of Economic Research)

“Industry 4.0” Demands “Education 4.0”



Source: Nathan Hartman, Purdue University

Skills Requirements for a Digitalized Economy

- Built upon the old literacies of reading, writing and mathematics.
 - New literacies include:
 - **Data literacy:** read, analyze and apply information
 - **Technological literacy:** coding and engineering principles
 - **Human literacy:** humanities, communication and design
- Higher order mental skills – mindsets and ways of thinking about the world.
- **Systems Thinking:** the ability to view an enterprise, machine or subject holistically, making connections between different functions in an integrative way.
 - **Entrepreneurship:** applies the creative mind to the economic and social sphere.
 - **Cultural Agility:** how to operate deftly in a varied global environment.
 - **Critical Thinking:** the habit of disciplined, rational analysis and judgement.

Source: Nathan Hartman, "Transforming The Manufacturing Enterprise for Digitalization; Where Does The Future Take Us?", DEC/IN-MAC

New Institutional Approaches to Education Needed

- **Olin College of Engineering** reimagined engineering education; hands-on, project-based learning; ½ students women/minorities.



Olin College
of Engineering

On a per-student graduated basis, graduates launch more start-up businesses than even MIT students.

- **Harrisburg University** set up by regional businesses to train graduates in applied science and technology-related fields.



- **LaunchCode**, a nonprofit group of coding schools in St. Louis, helps firms needing “mid-tech” workers identify prospective employees and upskills them in no-cost coding bootcamps.



Public/Private Initiatives Tackling the Skills Challenge

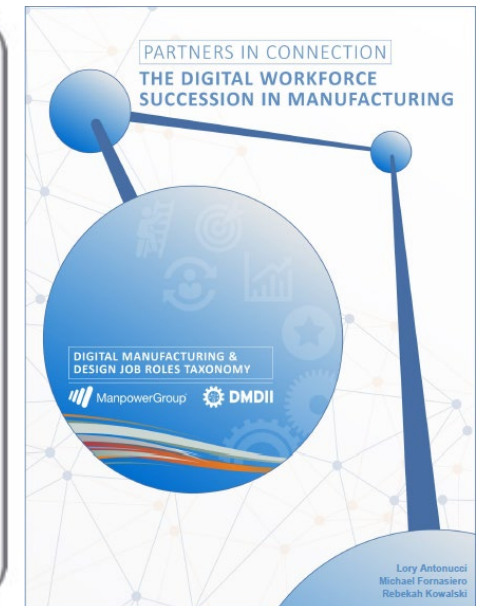
- Expand MOOCs, like SME's ToolingU



Provides 500+ online manufacturing technology classes.

- Leverage DMDII's "Digital Manufacturing and Design Job Roles Taxonomy."

Identifies 165 distinct digital manufacturing and design job roles.

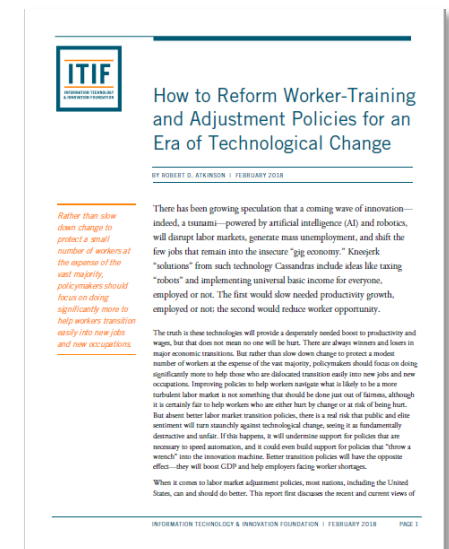


Source: Digital Manufacturing and Design Innovation Institute (DMDII) and Manpower Group, "The Digital Workforce Succession in Manufacturing"

Federal-Level Skills Policy Recommendations

- Expand the Manufacturing Engineering Education Grant (MEEG) program.
- Expand use of industry-defined, nationally portable skills credentialing.
- Expand Section 127 tax benefits for employer-provided tuition assistance.
- Create “LILAs”: Lifelong Learning Accounts.
- Establish a “knowledge tax credit.”
- Enable students taking short-term courses for occupational credentials to qualify for Pell grants and other financial aid.

Source: Robert D. Atkinson, ITIF, “How to Reform Worker-Training and Adjustment Policies for an Era of Technological Change”



Thank You!

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